

# SPIREC TYPE K

## SPIRAL PLATE HEAT EXCHANGER

**Description:**

**Material:** 316L Stainless Steel sheet stock  
A.I.S.I. Low Carbon Nickel Chromium  
with Molybdenum

**Construction:** All welded, no gasket

**Sheet Thickness:** Heat Transfer Surface: 0.032"  
Outer Jacket: 0.039"

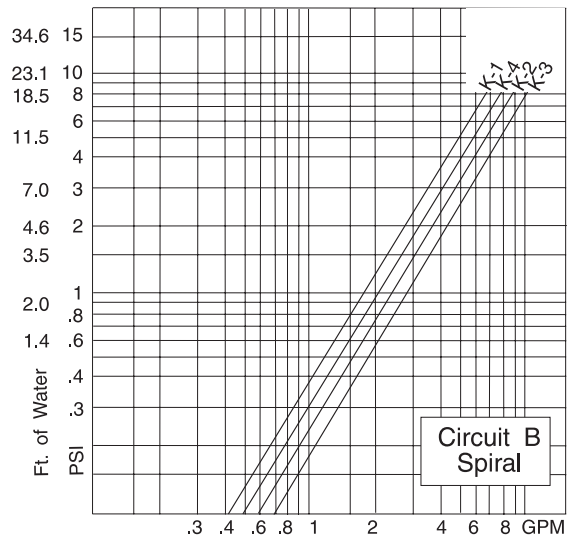
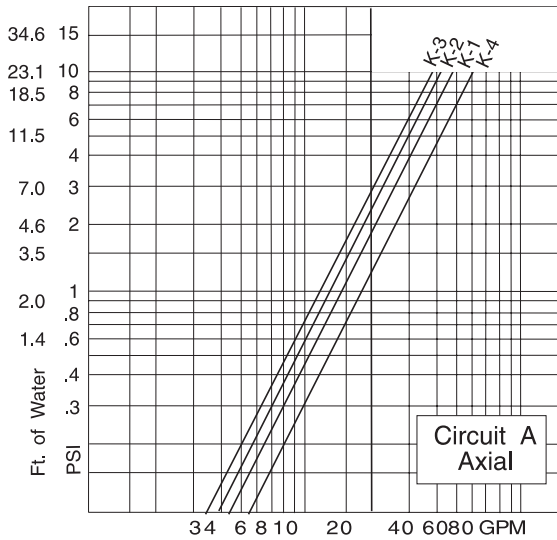
**Heat Transfer Surface - Flow Paths**

Type	Sq. Ft.	Flow Path	
		Circ A	Circ B
K	3.78 to 15.07	Axial	Spiral

**Design Temperature & Pressure - Baffle Material**

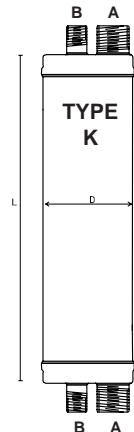
Model	Pressure PSI		Temperature		Baffle Material	
	Circ A	Circ B	Min	Max	Circ A	Circ B
KN	230	360	-50	480	None	Silicone
KFG	230	360	-50	300	None	Neoprene

**Pressure Drop Curves:** Water to Water 70°F Type K



**Physical Data:** Type K

TYPE SIZE	OVERALL DIMENSIONS		CONNECTIONS M=MALE NPT F=FEMALE NPT T=TUBE		WEIGHT	
	DIAMETER D INCHES	LENGTH L INCHES	CIRCUIT A INCHES	CIRCUIT B INCHES	DRY LBS.	WATER FILLED LBS.
<b>TYPES K</b>						
1	3-3/4	10-3/4	1-M	1/2-M	10.0	13.1
2	3-3/4	15-1/2	1-M	3/4-M	14.5	18.9
3	3-3/4	20-1/4	1-M	3/4-M	19.0	24.7
4	4-3/4	20-1/4	1-1/4-M	3/4-M	31.0	39.2



# Installation Information - Mounting & Piping Type K

## Flow Path:

### Axial: Circuit A

Large cross-section circuit for high flows and/or high viscous fluids.

### Spiral: Circuit B

Small cross-section circuit for low flows and/or lower viscous fluids.

## Mounting:

### All Applications and Vapor Condensing in Circuit B

- Eliminates trapped air
- Both circuits will drain
- When used as an evaporator, pipe evaporating liquid in at the bottom
- When used to condense vapor in Circuit B, pipe vapor in at top



Best Mounting

### Liquid to Liquid Applications

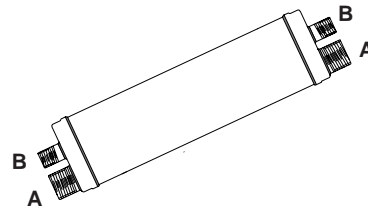
- Air is removed by pumping the liquid
- Both circuits will not drain
- Circuit A connection must be positioned at the top



Satisfactory Mounting

### Vapor Condensing in Circuit A

- Except in Type CC
- Air in Circuit B is removed by pumping the liquid
- Circuit B will not drain
- Can be mounted at any angle but Circuit A connection must be at the bottom



Satisfactory Mounting

## Piping:

- All standard connections are tapered pipe thread. Refer to model data for connection size.
- Pipe the heat exchanger for counterflow fluid direction. This arrangement with the fluids flowing in opposite direction is recommended for most heat transfer applications.

